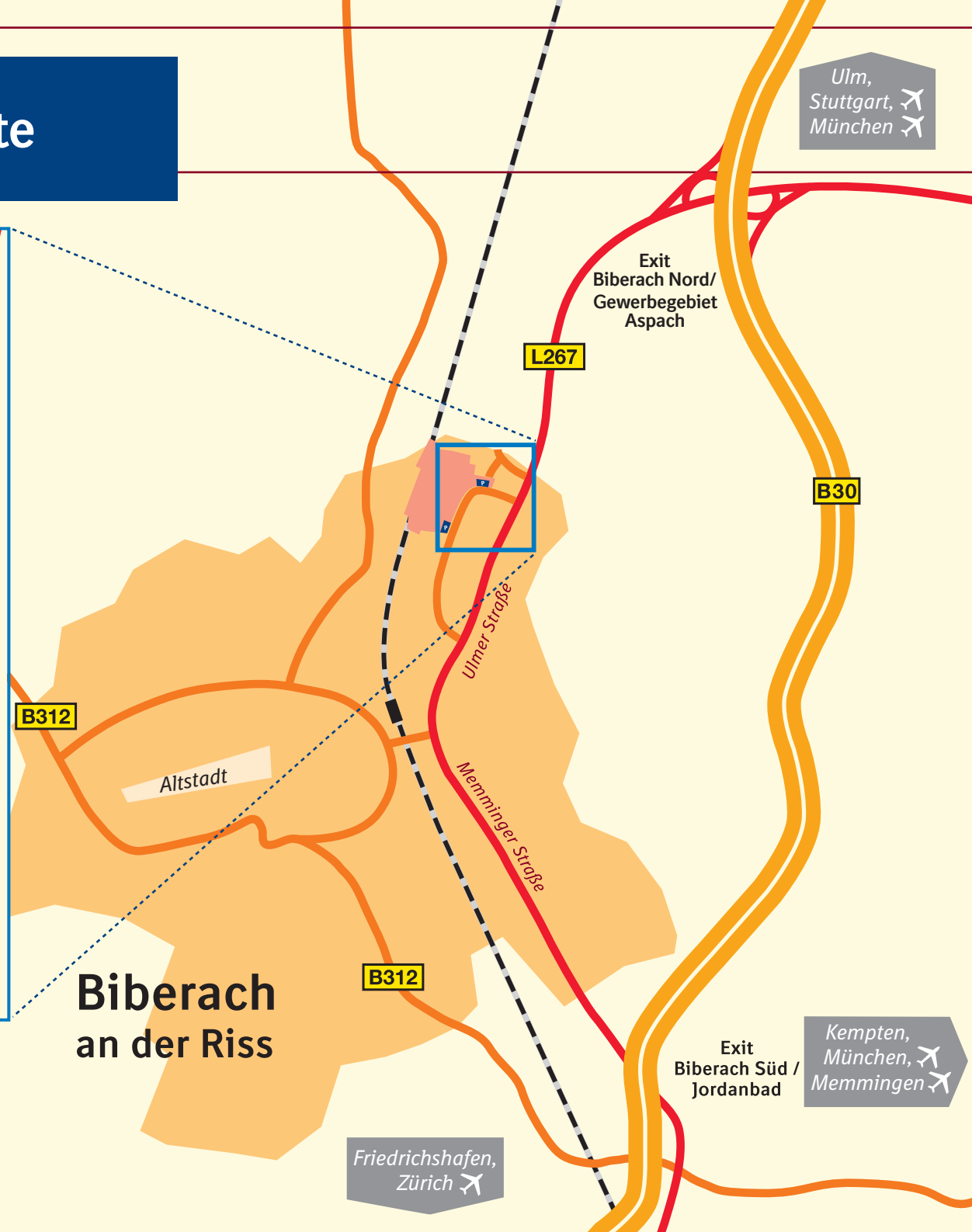




# Biberach Site

Ulm,  
Stuttgart,  
München ✈



Kempten,  
München, ✈  
Memmingen ✈

**Boehringer Ingelheim Pharma GmbH & Co. KG**  
Birkendorfer Straße 65  
88397 Biberach/Riss  
Tel.: +49 (0) 73 51/54-0  
Fax: +49 (0) 73 51/83-0  
[www.boehringer-ingelheim.de](http://www.boehringer-ingelheim.de)