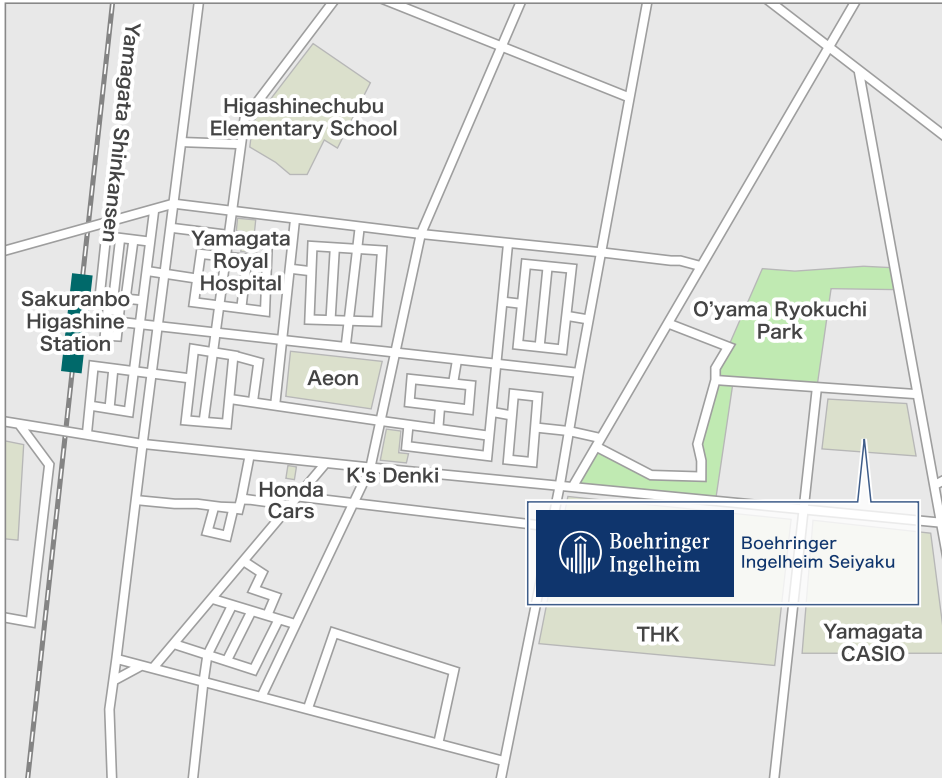


# Boehringer Ingelheim Seiyaku

5353-1 Higashine Koh, Higashine-shi, Yamagata 999-3701, Japan

TEL 0237-42-1193 FAX 0237-41-1013



## ■by Car

- 1) go to "Techno-Town Omori" near Sakuranbo-Higashine station (turn to the right at the crossing just before you come to this train station on the Route 13.)
- 2) From Yamagata Airport take a taxi to the Yamagata plant (about 15 min.)

## ■by Train

- 1) to take the JR Oou-Honsen or Yamagata Super Express (Shinkansen) to get to Sakuranbo-Higashine Sta.

a.) about 160 min. from Tokyo by Shinkansen.

Please check the train because some shinkansen do not stop at Sakuranbo-Higashine Sta.

In this case, please change the line to Oou-Honsen at Yamagata Station

b.) from Sakuranbo-Higashine Sta. take a taxi (about 5 min.)

